collator **tb flex B 314 HP 2641 YOM 2000, refurbished 2019**
14 stations, high pile up to 65 cm, formats max. 35 x 50 cm, min. 10,5 x 15 cm
paper weights 40 up to 1000 g/m², speed: Standard 1:1 up to 3.100 cycles/h
speed: Option 1:2 up to 4.200 cycles/h

additional equipment:
- synchronization sucker : table = 1 : 2, for brochure finishing
- hand feeding station left
- side blast air unit, individually adjustable, necessary for B2-machines, recommended for B3 and S3 machines, e.g. for plastic foils

stitcher-folder-trimmer **tb 303 QSM 3132 YOM 2002, refurbished 2019**

formats/cm:	open max 35 x 50, min. 6,5 x 15,5, cut to 6,5 x 6,5
speed:	up to 3.200 cycles/h, format- and paper depending

Version QSM (Quick Set motor)
- infeed rollers with upper belt transport system
- vacuum belt
- motor format adjustment
- fine adjustment by means of 2 hand wheels, independent for head and foot side
- measure reading of two digital counters (division 0,1 mm)

stitching:	2 small stitching heads for normal clamp stitching up to 5 mm Hohner Universal, complete with clinching-unit and wire, automatic adjustment to booklet-thickness, block stitching up to maximal-format, adjustment system for normal- and loop stitch, cross adjustment of stitching clamps to fold
folding:	friction-free knife fold with automatic layer height adjustment and brochure press for e.g. 120 pages normal paper, 80 g/m², simple releasing for block stitching
trimming:	fore-edge trimming with upper and lower knife, paper waste box
delivery:	stream delivery with double side electric driven material infeed and adjustable scale-distance. Catch angle with format adjustable guide for brochure and block stitching
current:	standard 400 V, 50 Hz, 3/N/PE
colour	grey

additional equipment:
- press fold with motor adjustment

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